

Conical Branch Pieces

(Refer to diagram back on page)

A mm	B mm	C mm	L1 mm	L2 mm	L3 mm	Angle°	S mm
Choose (100 – 1000)	80	Choose (100 – 1000)	350	Calculated	Calculated	28.0	0.90
	100		350			28.8	0.90
	120		350			28.8	0.90
	125		400			29.0	0.90
	140		450			29.1	0.90
	150		450			29.2	0.90
	160		450			29.2	0.90
	180		550			29.3	0.90
	200		550			29.3	0.90
	225		600			29.4	0.90
	250		750			29.5	0.90
	275		750			29.6	0.90
	300		750			29.6	0.90
	315		850			29.6	0.90
	350		950			29.6	0.90
	400		1050			29.7	0.90
	450		1250			29.7	0.90
	500		1250			29.7	0.90
	550		1250			29.8	0.90
	600		1450			29.8	0.90
	630		1650			29.8	0.90
	650		1650			29.8	0.90
	700		1650			29.8	0.90
	750		1850			29.9	0.90
800	1850	29.9	0.90				
850	2050	29.9	0.90				
900	2050	29.9	0.90				

Calculations:

L1 = See Table

$L2 = (L1/2) - ((A+C)/(4 \text{ tg Angle}^\circ))$

$L3 = ((L1 - L2)/ \cos \text{Angle}^\circ) - ((B/2) \times \text{tg Angle}^\circ)$